

QUALITY STEEL CORPORATION ANHYDROUS AMMONIA NURSE TANK

LIMITED WARRANTY

Quality Steel Corporation is a manufacturer of a variety of welded pressure vessels including anhydrous ammonia (NH₃) nurse tanks (sometimes hereafter referred to as nurse tanks or tanks).

Quality Steel Corporation warrants products sold hereunder against defects in material and workmanship under normal use and service as follows:

- 1) Newly manufactured anhydrous ammonia nurse tanks for a period of not more than 3 years;
- 2) Used or reconditioned anhydrous ammonia nurse tanks for a period of not more than 1 year.

Quality Steel Corporation's sole obligation and buyer's or any other person's exclusive remedy under the aforesaid warranty or under any other warranty implied by law is limited to: (1) replacement of any part or parts proven to be defective in material and workmanship, (2) repair or replacement of a NH₃ nurse tank proven to be defective in material or workmanship or (3) refund or credit of the original purchase price to be applied to the customer's account. The choice of said remedies shall be determined by Quality Steel Corporation in its sole discretion. The buyer shall permit Quality Steel Corporation to inspect the product so that it may determine its obligation, if any, hereunder. Quality Steel Corporation, at its option, shall be entitled to the return of the defective product or part(s) prior to the settlement of its obligation, if any, under this warranty.

WHAT IS NOT COVERED:

1) Painted surfaces (except those proven to be caused by Quality Steel's poor paint application or defective paint product); 2) valves and fittings; 3) damage or defect caused by improper installation, accident, misuse, abuse, alteration, modification or act of God; 4) cracks in the nurse tank that develop due to stress corrosion cracking (SCC); 5) damage, defect, or cracks in the nurse tank caused by excessive loads to the vessel wall from high vehicle speeds, inadequate or failing nurse tank trailer leg support/mounting hardware, and/or inadequate or excessive trailer tire pressure; 6) normal wear and tear.

This warranty extends and applies only to the original purchaser of our product from us, whether dealer or consumer, and does not extend to a consumer who purchases our product from a dealer or otherwise, i.e., this warranty may not be transferred.

OTHER TERMS: This warranty gives you specific legal rights and you may also have other rights that vary from state to state.

Quality Steel Corporation does not authorize any person to create for it any other obligation or liability in connection with the products it manufactures. *Any implied warranty of merchantability or fitness for a particular purpose applicable to these products is limited in duration to the duration of this written warranty. Replacement of proven defective part/ parts, repair or replacement of defective tank, or refund/credit applied to customer's account, are the exclusive remedies under this written warranty or any implied warranty. Quality Steel Corporation shall not be liable for incidental or consequential damage resulting from breach of this written warranty or any implied warranty. **

*Some states do not allow limitations on how long an implied warranty will last or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

**Quality Steel Corporation
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Cleveland, MS 38732-0249**

Effective date: July 22, 2015